

105. Tagung der DGaO 2004

Thermal Management of Large Scale Optical Systems

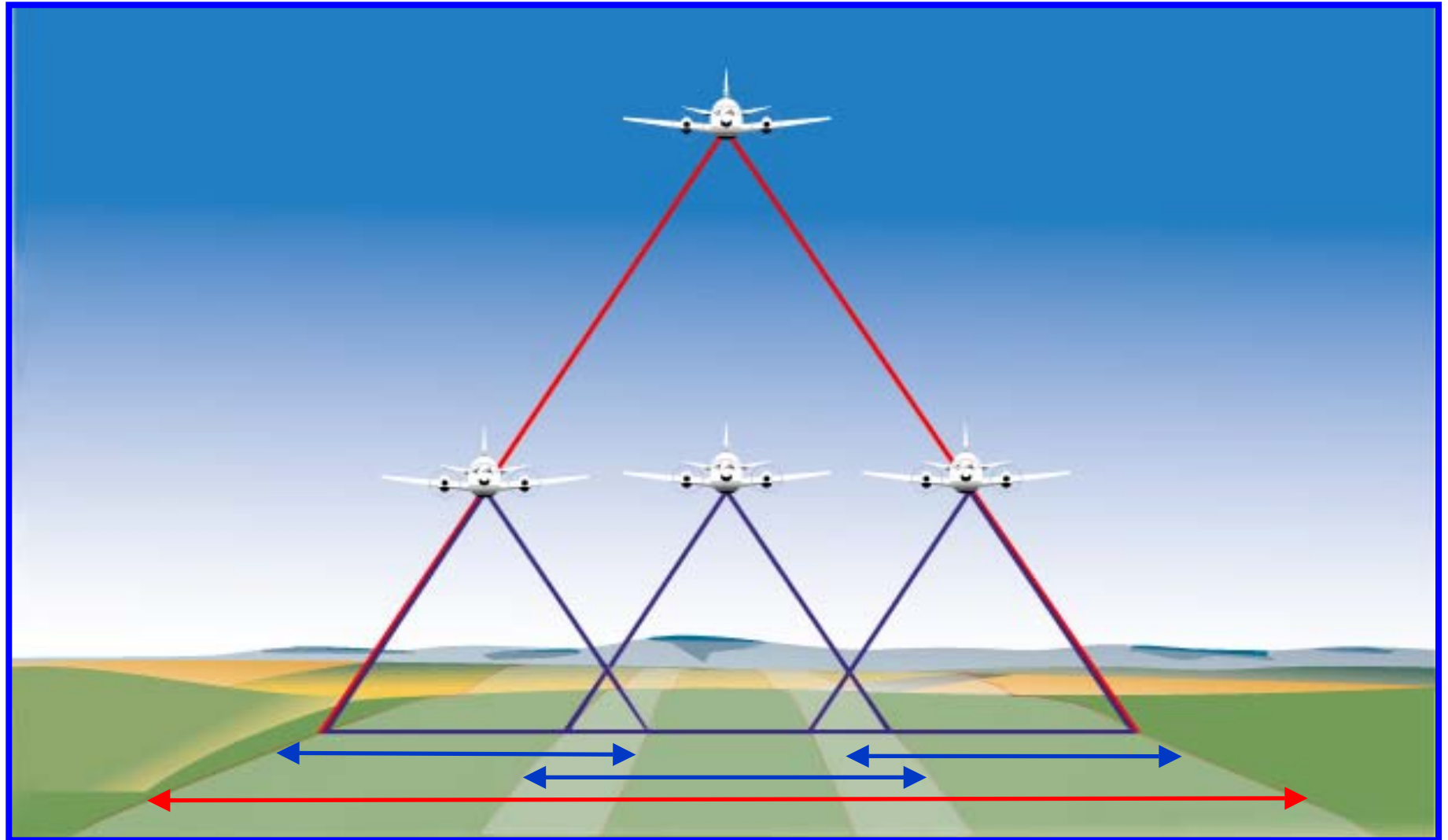
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Airborne Sensing and Mapping

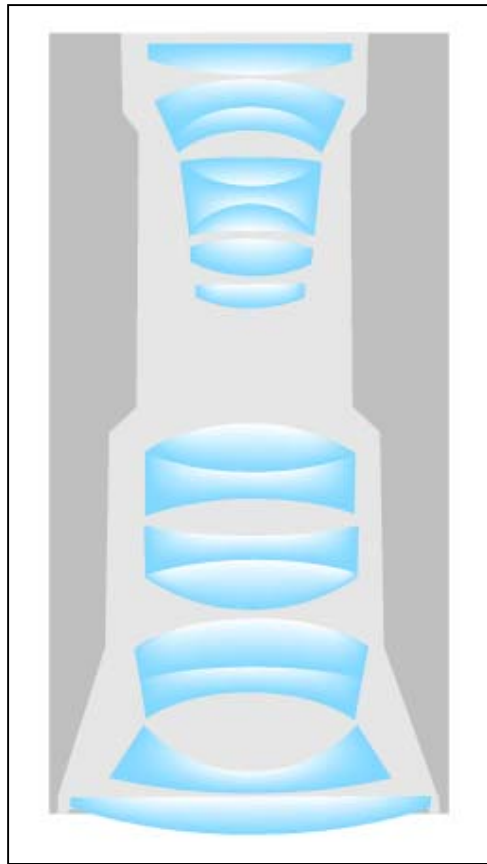


Operating Conditions of Airborne Cameras

- Flight height (0,...3,...,9) km,
 - equivalent to
 - Pressure (760,...526,... 231) Torr
- Temperature (-30 ... +60) °C

- Narrow specifications of
 - Image registration : focal length, distortion
 - Image quality : resolution, MTF

Airborne Lens



- 420-900 nm spectral range
- Resolution ~ 150 lp/mm
- Wide angle
- Large depth of focus
- Registration accuracy 1 μm
- *Thermal & pressure stabilization*

Technical Solutions

- **Control of performance degradations**

- Pressure variations

- ☞ *Mechanical sealing of the lens*



- Temperature variations

- *Two step process*

- ☞ **Stationary** : Optomechanical athermalization

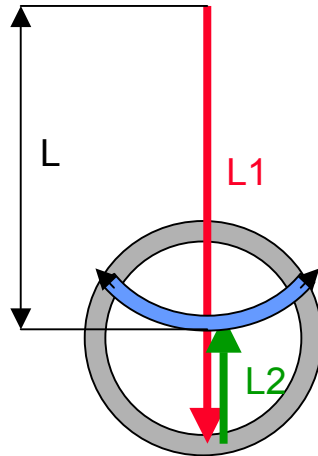
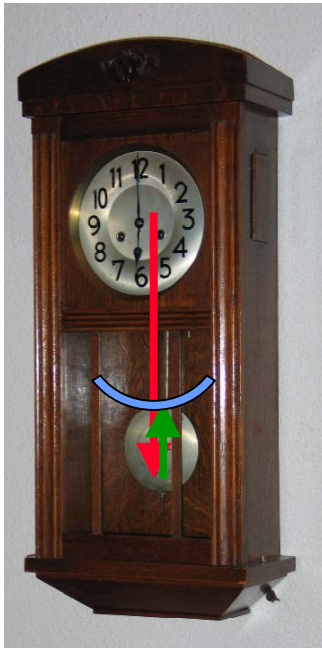


- ☞ **Non stationary** : Thermal management



Athermalization

Swiss watchmaker trick



Zerodur glass ceramics

$$\Delta V / \Delta T = \alpha_1 V_1 + \alpha_2 V_2 = 0$$

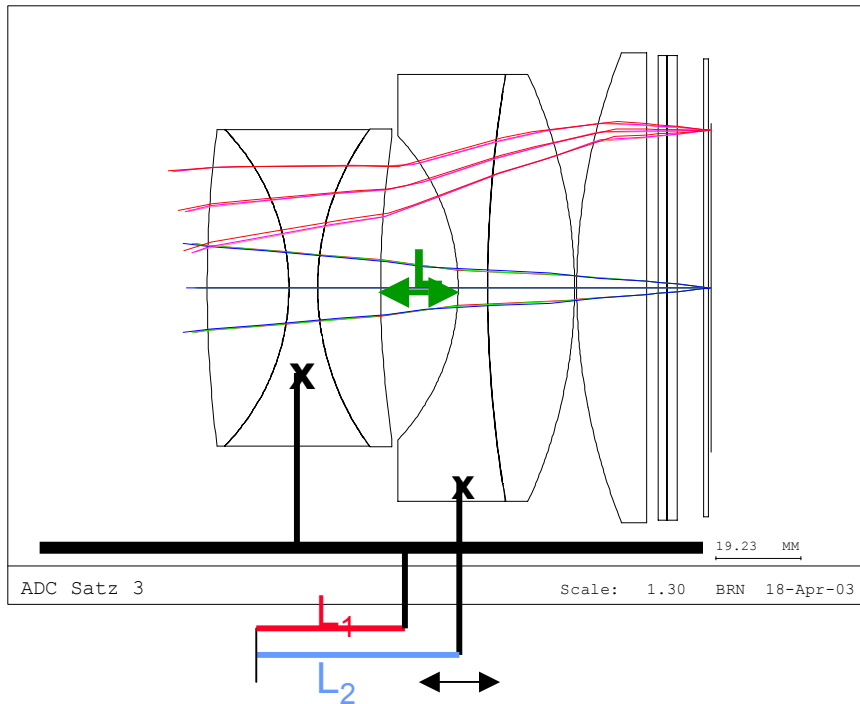
- α_1 [Crystalline] < 0
- α_2 [Amorphous] > 0

$$\rightarrow V_1 / V_2 = -\alpha_2 / \alpha_1 > 0$$

$$\Delta L / \Delta T = \alpha_1 L_1 - \alpha_2 L_2 = 0$$

$$\rightarrow L_1 / L_2 = \alpha_2 / \alpha_1$$

Optomechanical Athermalization



Lens group

$$\Delta L / \Delta T = \alpha_1 L_1 - \alpha_2 L_2 = c \neq 0$$

- α_1 [Aluminum]
- α_2 [Invar]

$$\rightarrow L_1 / L_2 = (c / L_2 + \alpha_2) / \alpha_1$$

Optical system:

Several lens groups are mutually moved to fulfil

$$\Delta F / \Delta T = 0; \text{ Focal length}$$

$$\Delta s' / \Delta T = 0; \text{ Best focus}$$

Compensators

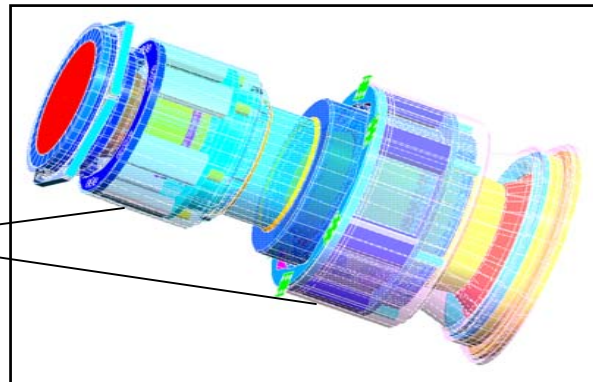
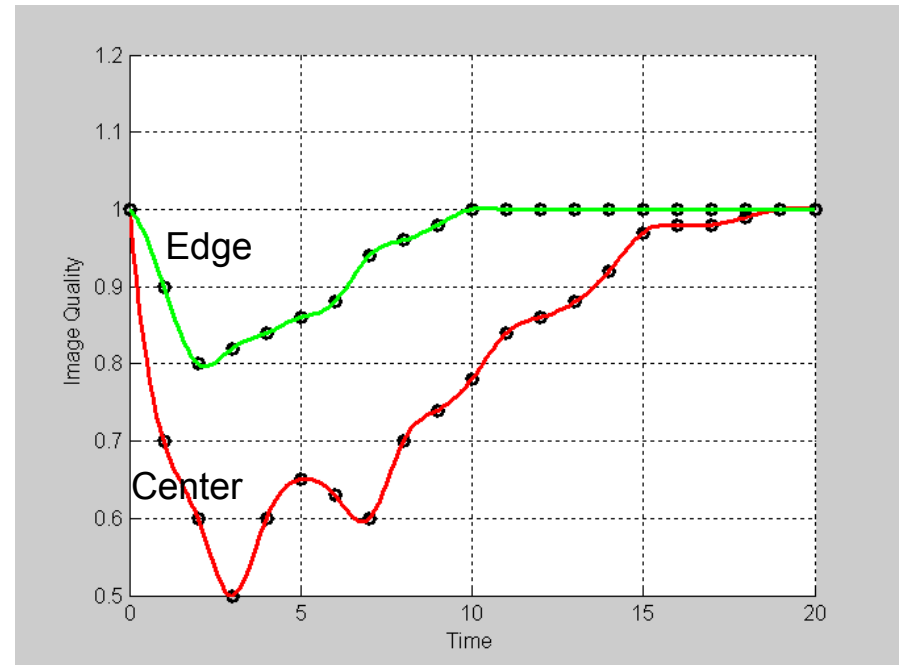
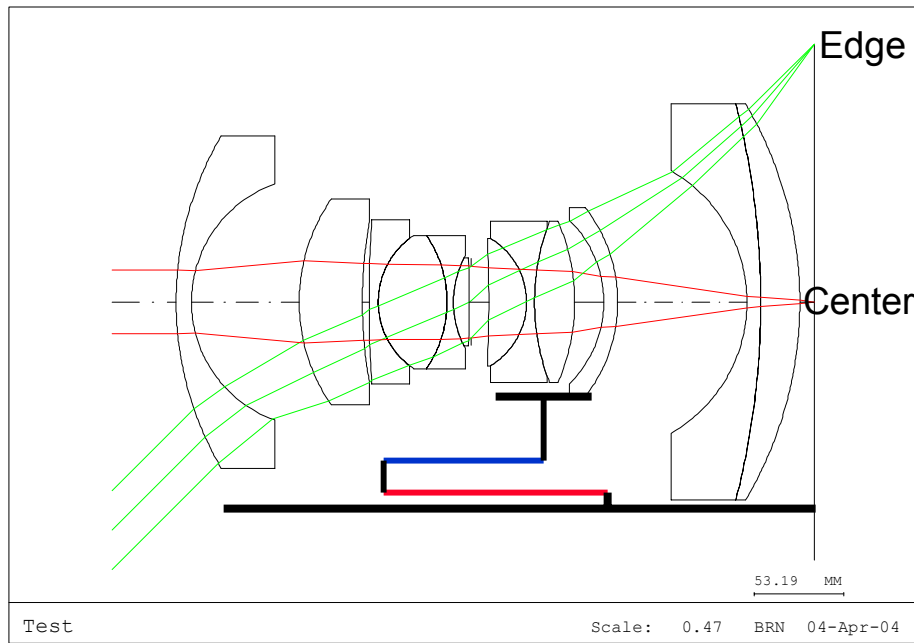


Image Quality for Different Image Zones



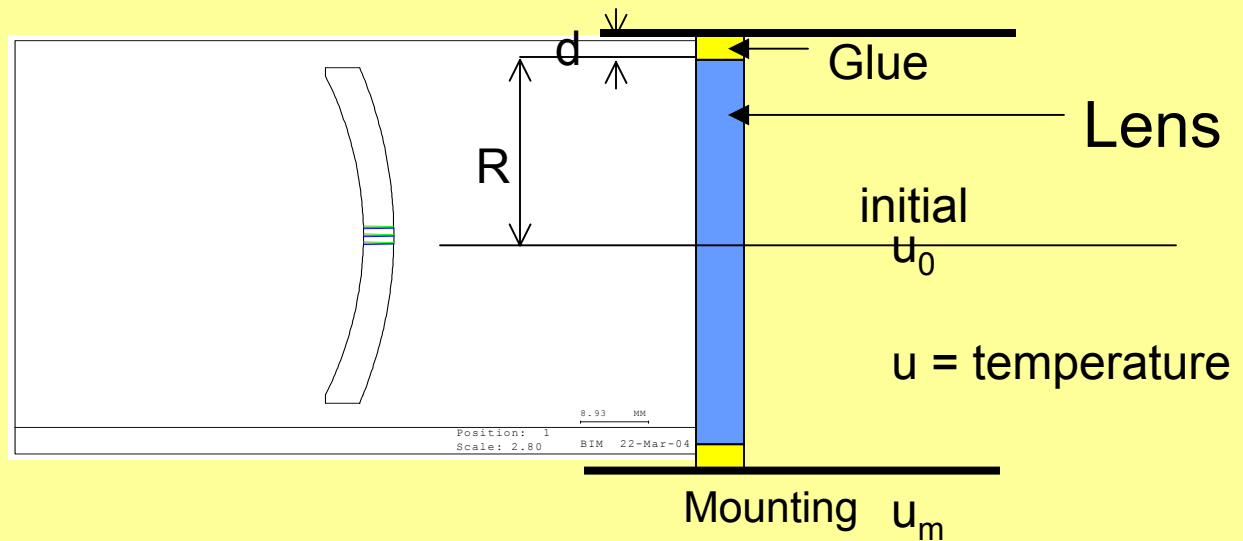
Non stationary: Thermal Management

Questions

- How do thermal gradients influence the optical performance?
- When does the lens reach full performance, e.g. a lens at $-20\text{ }^{\circ}\text{C}$ is brought into a surrounding of $+25\text{ }^{\circ}\text{C}$?
- How to thermally speed up to reach the fully operational state?

Mathematical Modeling

- Realistic modeling using
 - Each lens is modeled as a **cylinder**
 - But with the **material** parameter of the glass body κ
 - And the **mechanical** interface glass to mounting d



Differential Equation

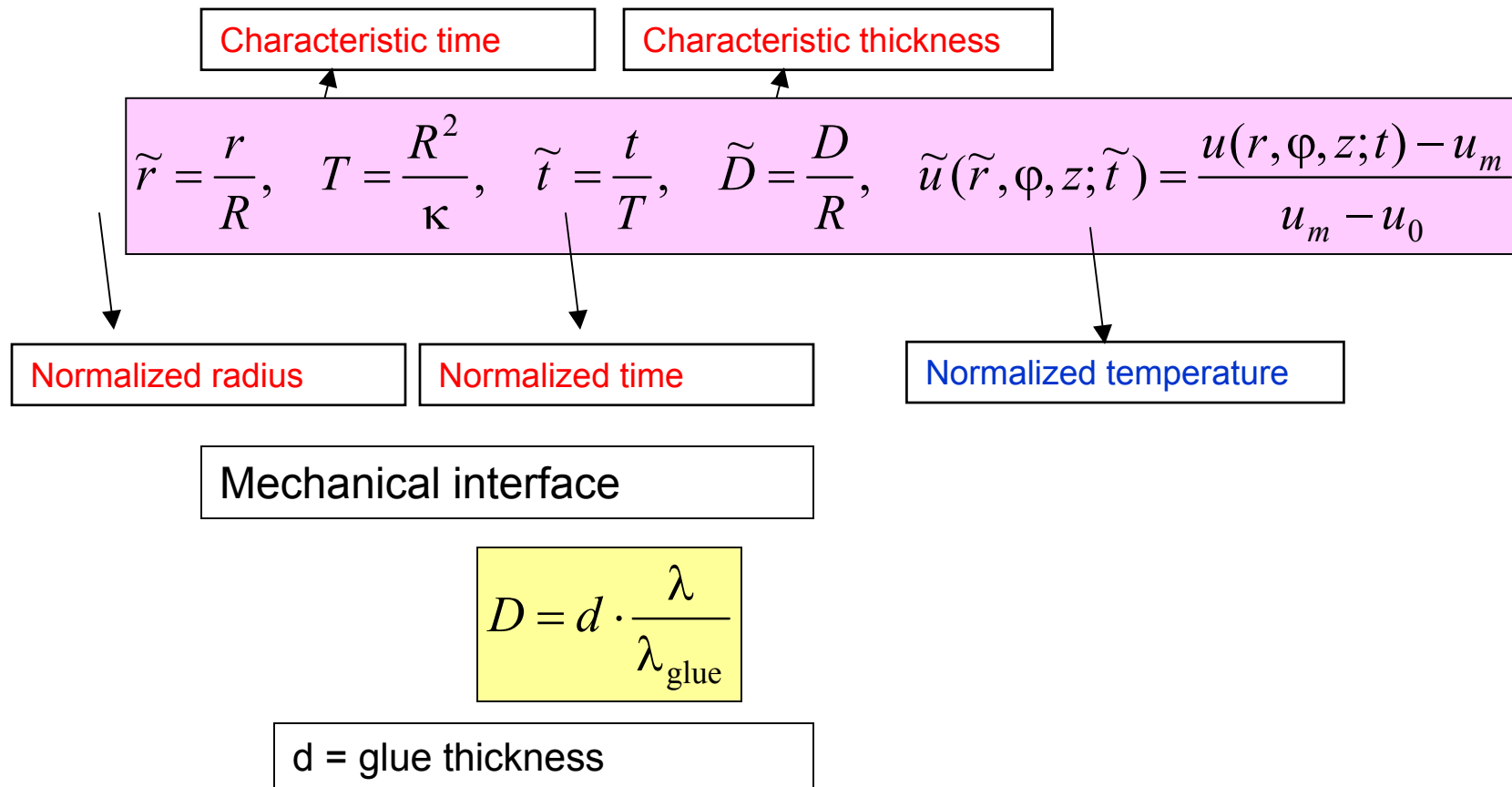
$$\frac{\partial u}{\partial t} = \kappa \cdot \Delta u = \kappa \cdot \left[\frac{\partial^2 u}{\partial r^2} + \frac{1}{r} \frac{\partial u}{\partial r} + \frac{1}{r^2} \frac{\partial^2 u}{\partial \phi^2} + \frac{\partial^2 u}{\partial z^2} \right]$$

Material Parameters

$$\left\{ \begin{array}{l} \kappa = \frac{\lambda}{c\rho} : \text{heat conductivity } [\text{m}^2\text{s}^{-1}] \\ \lambda : \text{thermal conductivity } [\text{Wm}^{-1}\text{K}^{-1}] \\ c : \text{specific heat } [\text{J kg}^{-1}\text{K}^{-1}] \\ \rho : \text{density } [\text{kg m}^{-3}] \end{array} \right.$$

	N-LASF41	N-LF5	
λ	0.790	1.060	$\text{W m}^{-1}\text{K}^{-1}$
c	490	810	$\text{J kg}^{-1}\text{K}^{-1}$
ρ	4930	2570	kg m^{-3}
$\kappa = \lambda/(c \rho)$	$3.3 \cdot 10^{-7}$	$5.1 \cdot 10^{-7}$	m^2s^{-1}

Normalized Parameters



Simplifying Assumptions

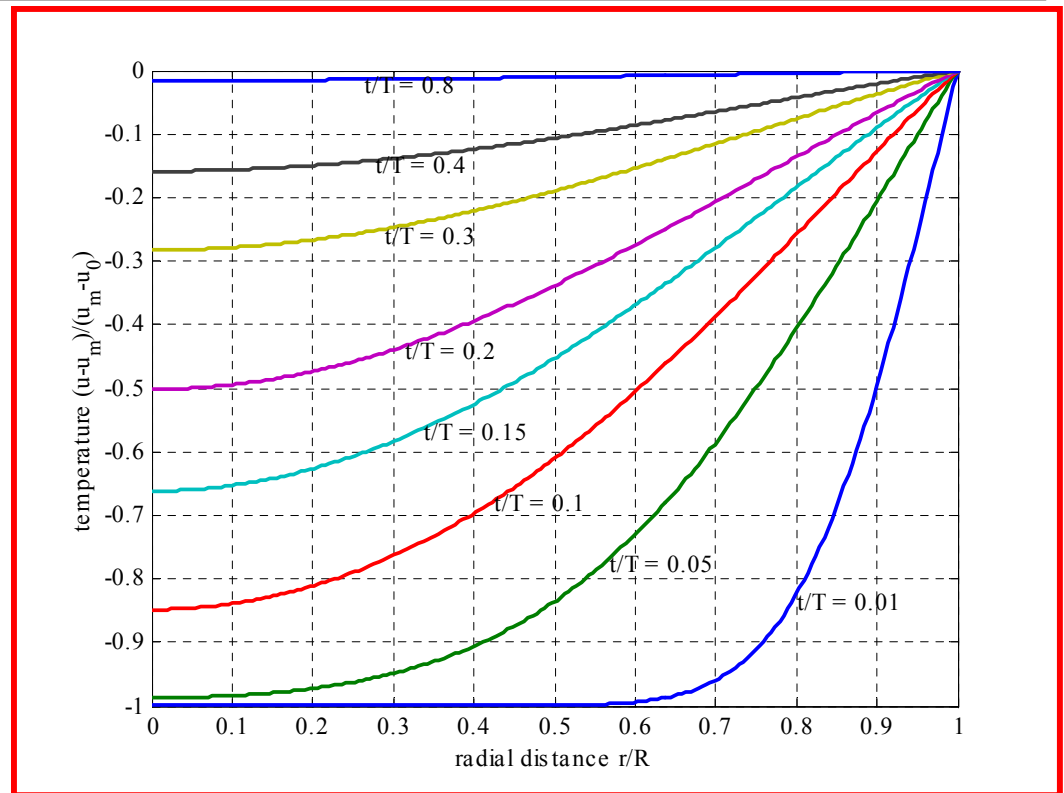
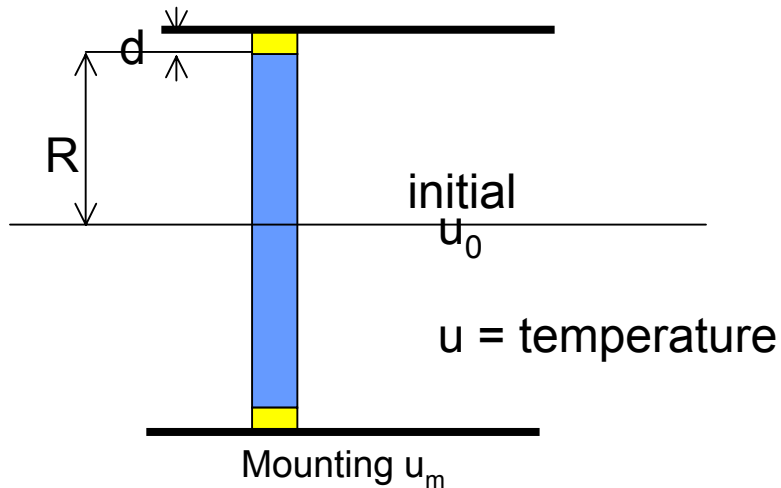
- (i) The lens only exchanges heat with the mounting
 - (ii) The temperature of the lens is constant in the direction of its optical axis (*no z-dependence*)
 - (iii) The mounting is radially symmetric (*no φ -dependence*)
 - -----
 - (iv) The mounting keeps its temperature independently of the quantity of heat it must deliver to the glass
- or
- (iv') The mounting holds the heat flux constant independently of the temperature of the glass

Heat Diffusion with constant Mounting Temperature

Boundary conditions

$$u(r, 0) = u_0$$

$$D \cdot \frac{\partial u}{\partial r}(R, t) + u(R, t) = u_m$$



Solution

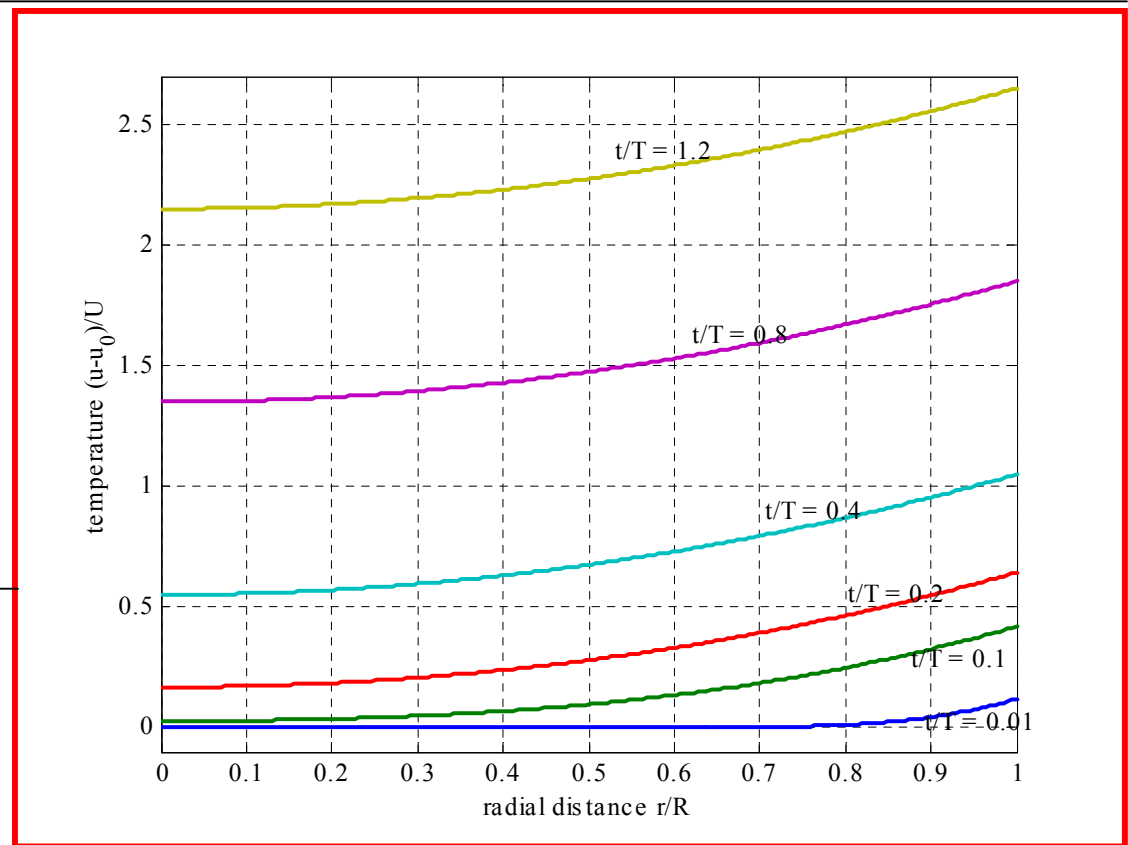
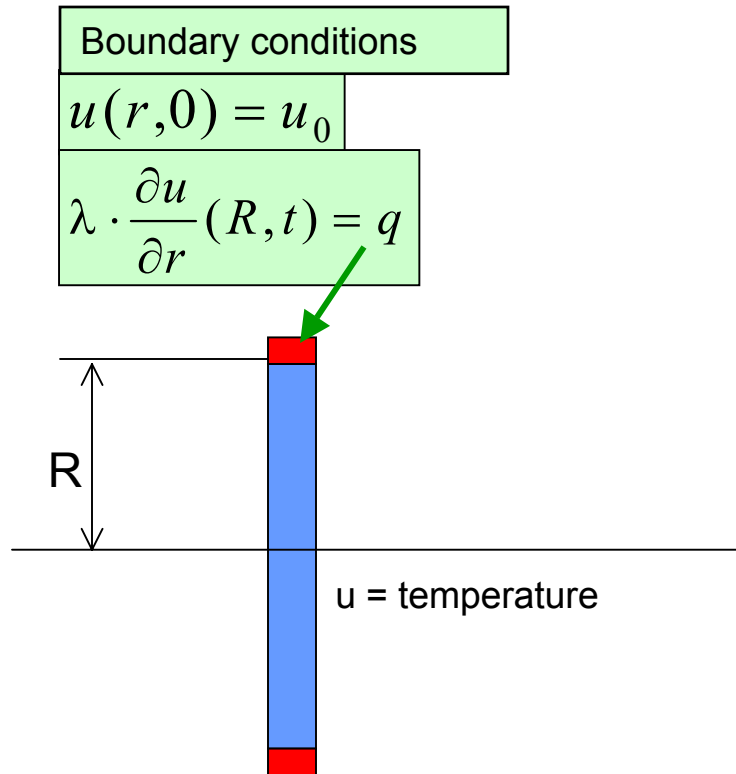
$$\tilde{u}(\tilde{r}, \tilde{t}) = \sum_{j=1}^{\infty} \frac{-2 e^{-k_j^2 \tilde{t}}}{(\tilde{D}^2 k_j^2 + 1) \cdot k_j J_1(k_j)} J_0(k_j \tilde{r})$$

$$\tilde{D} \cdot k_j \cdot J_0'(k_j) + J_0(k_j) = 0$$

Characteristic Times

	N-LASF41	N-LF5	
λ	0.790	1.060	W m ⁻¹ K ⁻¹
c	490	810	J kg ⁻¹ K ⁻¹
ρ	4930	2570	kg m ⁻³
$\kappa = \lambda / (c \rho)$	3.3 · 10 ⁻⁷	5.1 · 10 ⁻⁷	m ² s ⁻¹
R	0.05	0.025	m
T=R² / κ	2.1	0.34	h

Constant Heat Flux



Solution

$$\tilde{u}(\tilde{r}, \tilde{t}) = \frac{\tilde{r}^2}{2} + 2\tilde{t} - \frac{1}{4} - \sum_{j=1}^{\infty} \frac{2e^{-k_j^2 \tilde{t}}}{k_j^2 J_0(k_j)} J_0(k_j \tilde{r})$$

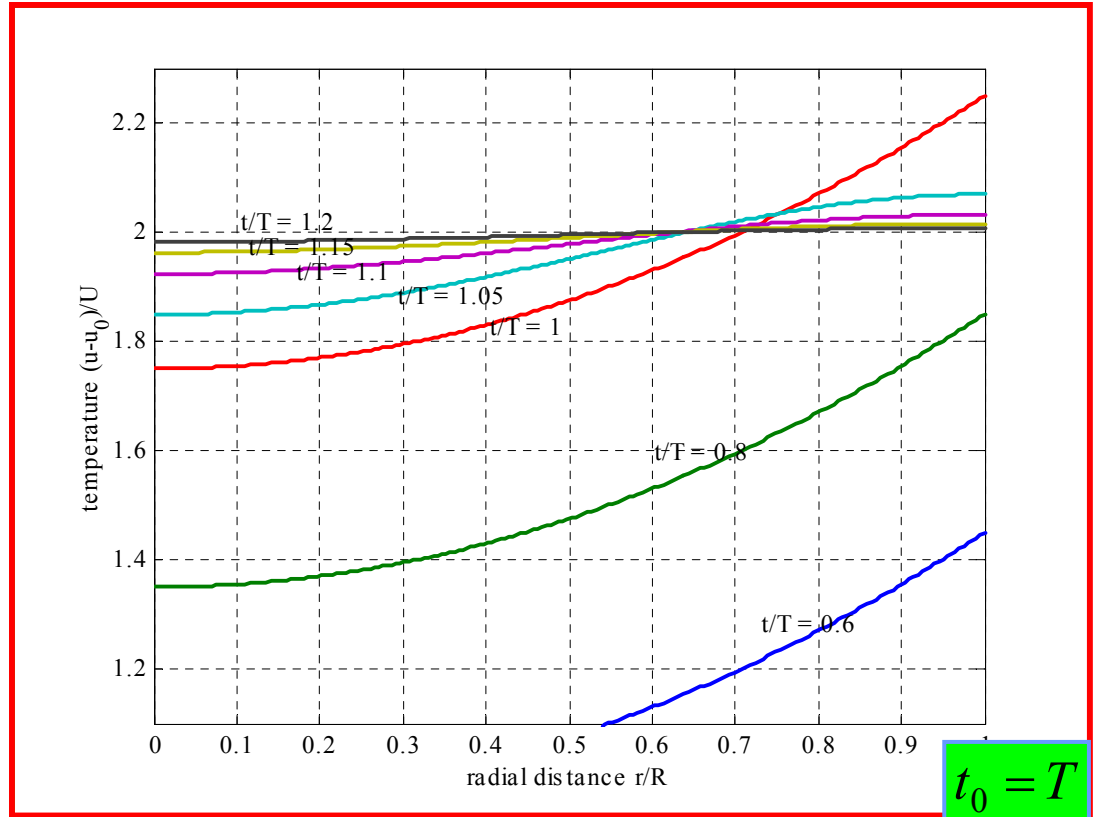
$$U = \frac{qR}{\lambda}, \quad \tilde{u}(\tilde{r}, \tilde{t}) = \frac{u(r, t) - u_0}{U}$$

Turning the Heat Flux 'on and off'

Boundary conditions

$$u(r,0) = u_0$$

$$\lambda \cdot \frac{\partial u}{\partial r}(R,t) = \begin{cases} q, & 0 < t \leq t_0 \\ 0, & t > t_0 \end{cases}$$



Solution

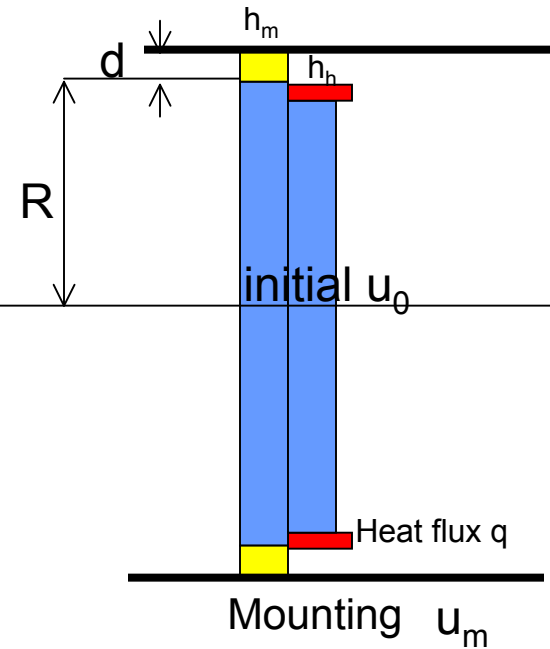
$$\tilde{u}(\tilde{r}, \tilde{t}) = \begin{cases} \frac{\tilde{r}^2}{2} + 2\tilde{t} - \frac{1}{4} - \sum_{j=1}^{\infty} \frac{2e^{-k_j^2 \tilde{t}}}{k_j^2 J_0(k_j)} J_0(k_j \tilde{r}), & \tilde{t} < \tilde{t}_0 \\ 2\tilde{t}_0 + \sum_{j=1}^{\infty} \frac{2}{k_j^2 J_0(k_j)} \left(1 - e^{-k_j^2 \tilde{t}_0}\right) e^{-k_j^2 (\tilde{t} - \tilde{t}_0)} J_0(k_j \tilde{r}), & \tilde{t} > \tilde{t}_0 \end{cases}$$

Heating a Part of the Cylinder Mantle

Boundary conditions

$$u(r, 0) = u_0$$

$$d \frac{\lambda}{\lambda_{\text{glue}}} \frac{h_L}{h_m} \cdot \frac{\partial u}{\partial r}(R, t) + u(R, t) - \left(u_m + H(t_0 - t) \cdot q \frac{h_h}{h_m} \frac{d}{\lambda_{\text{glue}}} \right) = 0$$



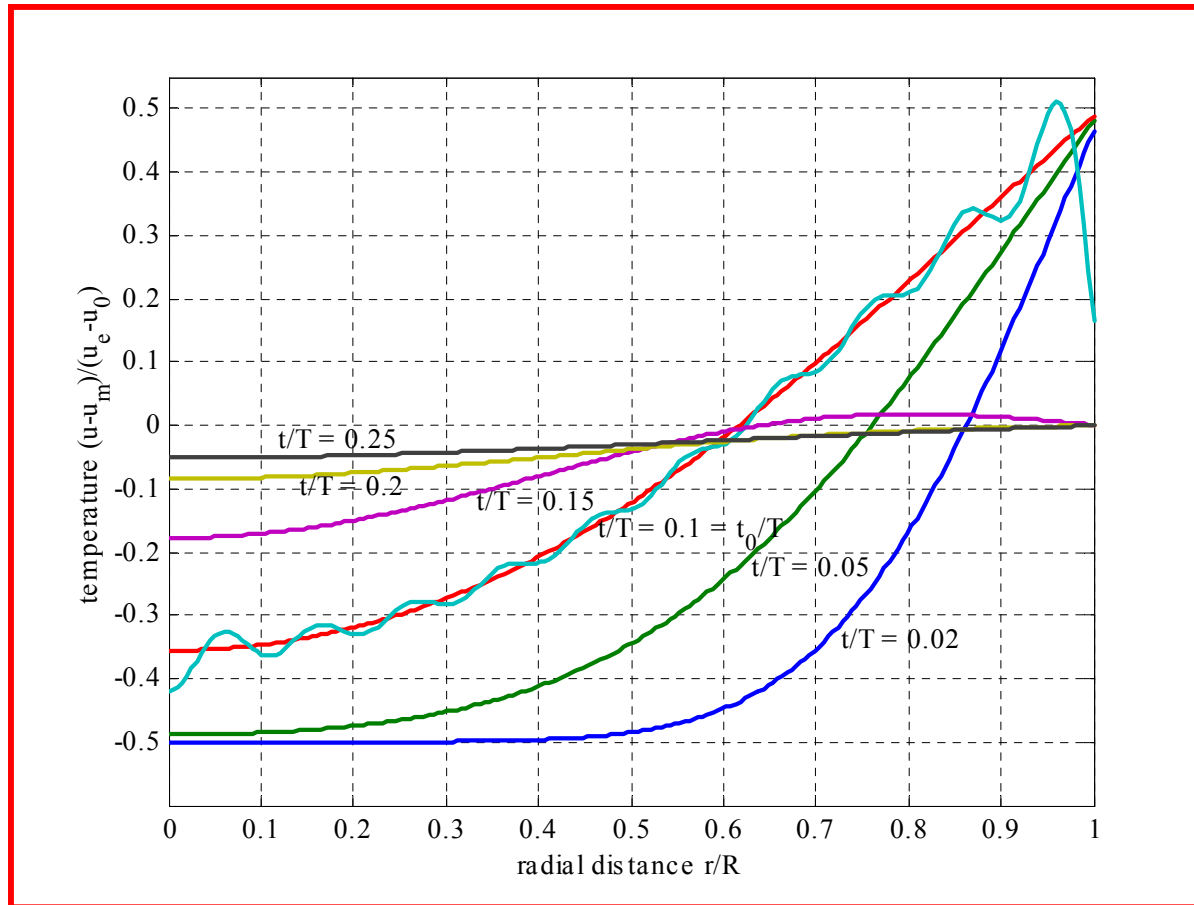
$$\tilde{u}(\tilde{r}, \tilde{t}) = \frac{u(r, t) - u_m}{u_e - u_0}$$

$$u_e := u_m + q \frac{h_h}{h_m} \frac{d}{\lambda_{\text{glue}}}$$

Solution

$$\tilde{u}(\tilde{r}, \tilde{t}) = \begin{cases} \gamma - \sum_{j=1}^{\infty} \frac{2 e^{-k_j^2 \tilde{t}}}{(\tilde{D}^2 k_j^2 + 1) \cdot k_j J_1(k_j)} J_0(k_j \tilde{r}), & \tilde{t} \leq \tilde{t}_0 \\ \sum_{j=1}^{\infty} \frac{2}{(\tilde{D}^2 k_j^2 + 1) \cdot k_j J_1(k_j)} \cdot \left[\gamma e^{-k_j^2 (\tilde{t} - \tilde{t}_0)} - e^{-k_j^2 \tilde{t}} \right] \cdot J_0(k_j \tilde{r}), & \tilde{t} \geq \tilde{t}_0 \end{cases}$$

Heating a Part of the Cylinder Mantle



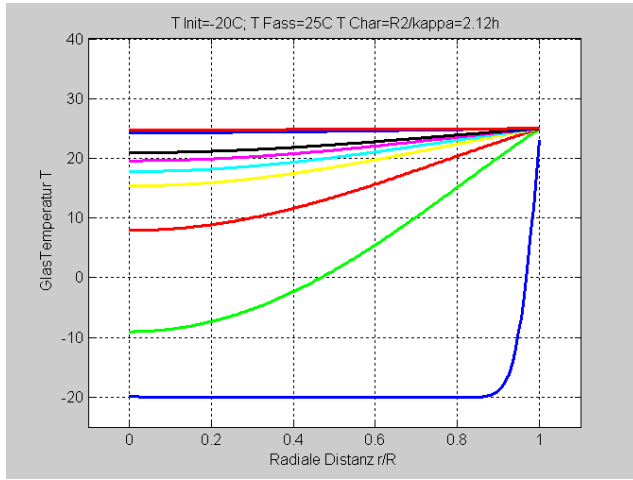
$$\tilde{D} = \frac{D}{R} = \frac{d}{R} \frac{\lambda}{\lambda_{\text{glue}}} \frac{h_L}{h_m}, \quad \tilde{u}(\tilde{r}, \tilde{t}) = \frac{u(r, t) - u_m}{u_e - u_0}, \quad \gamma = \frac{u_e - u_m}{u_e - u_0}$$

$$u_e := u_m + q \frac{h_h}{h_m} \frac{d}{\lambda_{\text{glue}}}$$

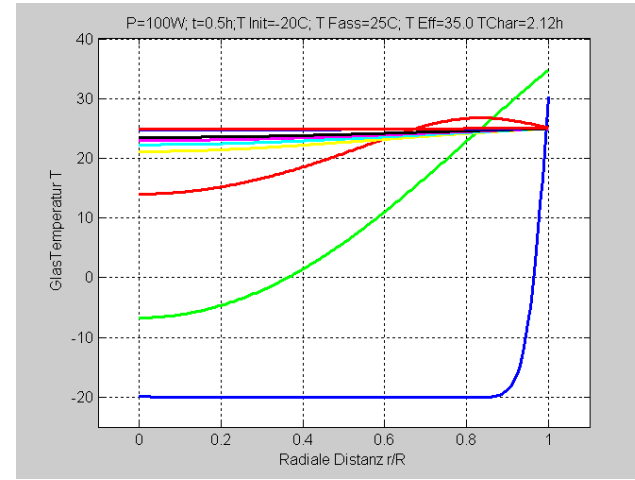
$t_0/T = 0.1$, $\gamma = 0.5$, The wiggly line is for $t/T = 0.1001$ and shows the Gibbs phenomenon.

Example: Disc 100 mm Diameter; N-LASF41

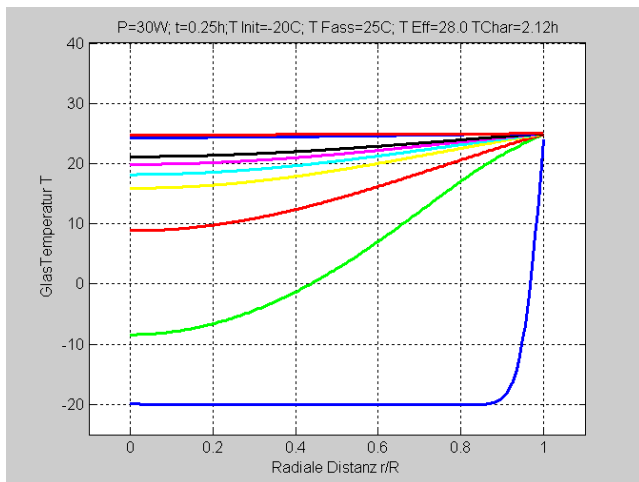
Diffusion



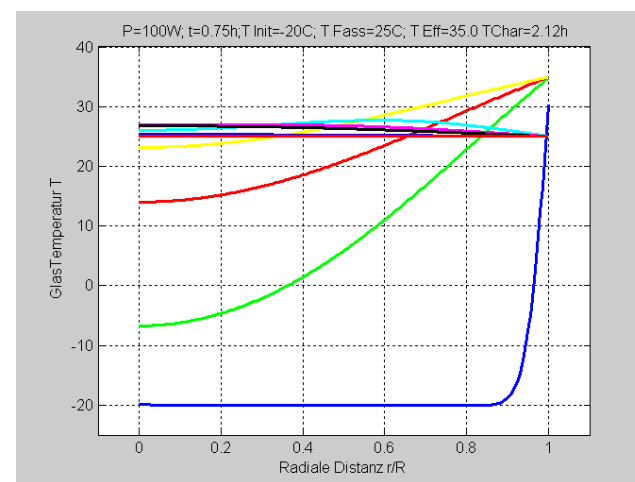
100 W / 30 min



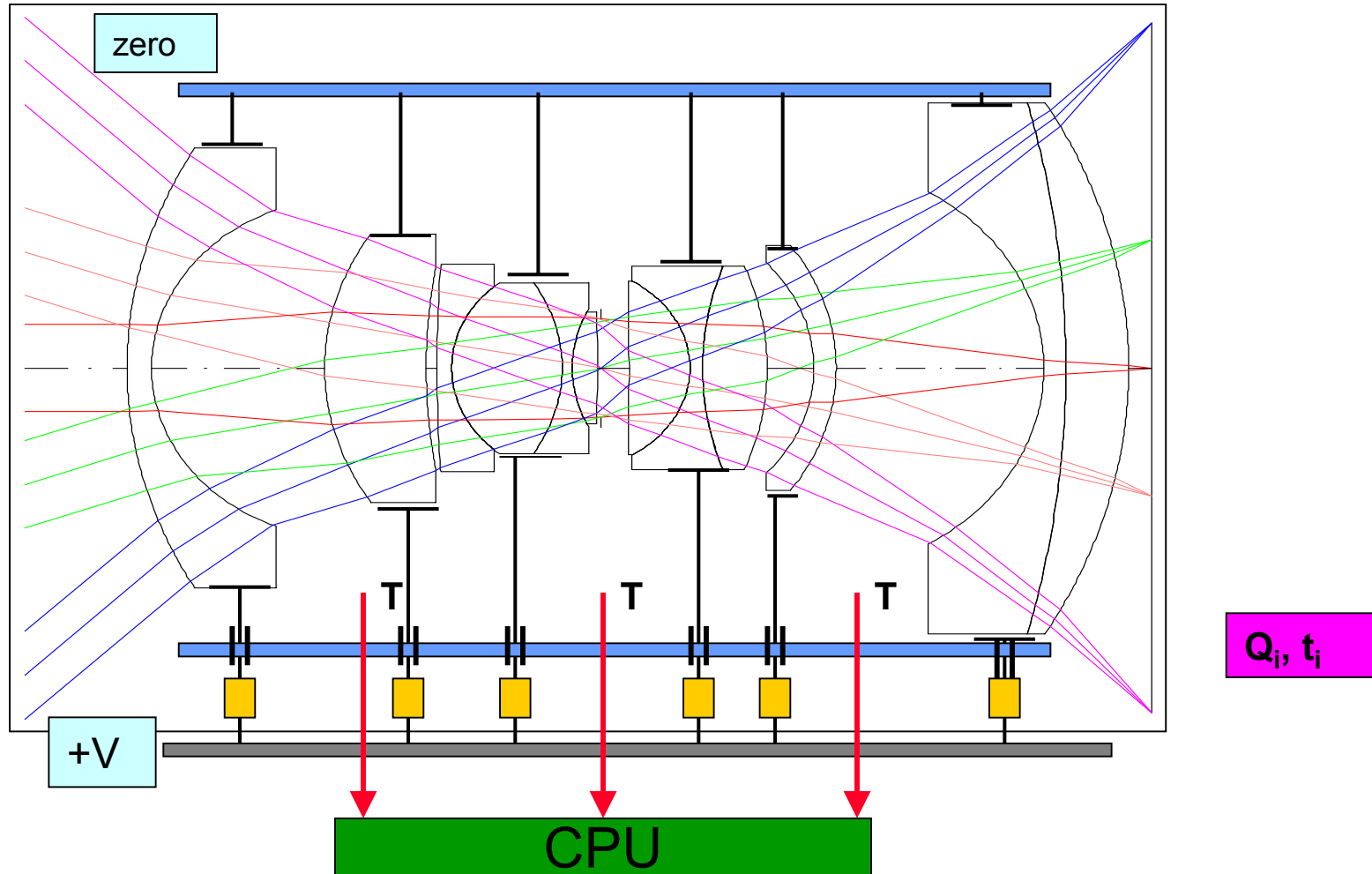
30 W / 15 min



100 W / 45 min



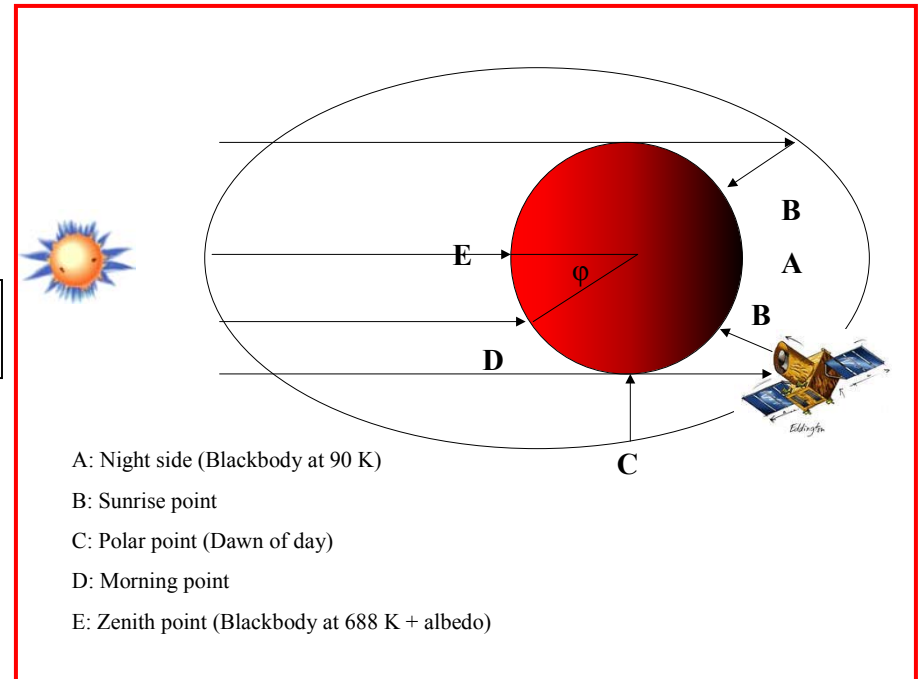
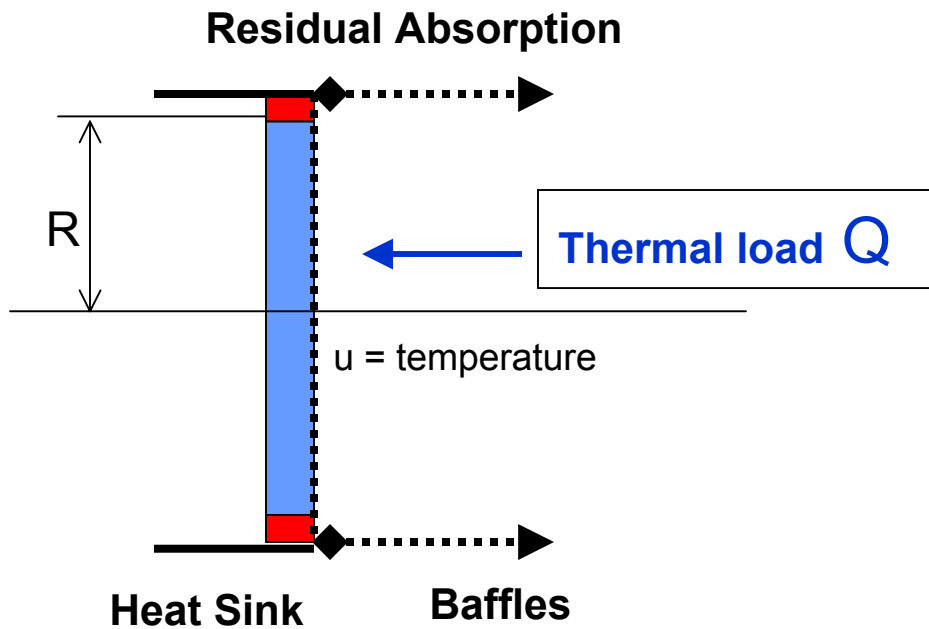
Hardware Concept: Individual Heating



Summary

- **Based on stationary athermalization**
 - Measure temperature **T** inside and outside of objective
 - Compute for each lens **heat flux Q_i** and **heat duration t_i**
 - e.g. so that all lens centers are at the same temperature after the same time
- We presented, under simplifying assumptions, an **analytically closed theory**
 - **Invariant** to material and geometry parameters
 - Applicable to many different **boundary conditions**
- **Start** procedure for fine tuning of **Q_i** and **t_i**
 - Finite element modeling
 - Complicated ray tracing
 - Experimental verification

Heat Shield for Space Applications



Heating by Absorption in the Coating

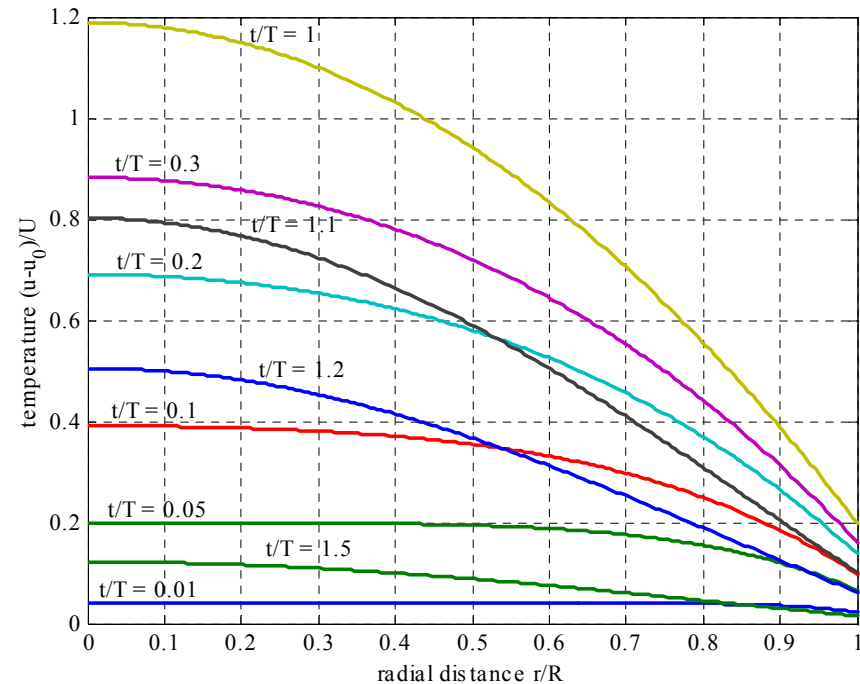
Boundary conditions

$$u(r,0) = u_0$$

$$D \cdot \frac{\partial u}{\partial r}(R,t) + u(R,t) = u_0$$

Equation with source term

$$\frac{\partial u}{\partial t} = \kappa \left[\frac{\partial^2 u}{\partial r^2} + \frac{1}{r} \frac{\partial u}{\partial r} + \frac{q}{\lambda h} H(t - t_0) \right]$$



$$t_0 = T, \quad D = R/10$$

Solution

$$\tilde{u}(\tilde{r}, \tilde{t}) = \begin{cases} \frac{\tilde{q}}{4} (1 + 2\tilde{D} - \tilde{r}^2) - \sum_{j=1}^{\infty} \frac{2\tilde{q}e^{-k_j^2 \tilde{t}}}{(\tilde{D}^2 k_j^2 + 1)k_j^3 J_1(k_j)} J_0(k_j \tilde{r}), & \tilde{t} < \tilde{t}_0 \\ \sum_{j=1}^{\infty} \frac{2\tilde{q}}{(\tilde{D}^2 k_j^2 + 1)k_j^3 J_1(k_j)} \left(e^{-k_j^2 (\tilde{t} - \tilde{t}_0)} - e^{-k_j^2 \tilde{t}} \right) J_0(k_j \tilde{r}), & \tilde{t} > \tilde{t}_0 \end{cases}$$

$$\tilde{u}(\tilde{r}, \tilde{t}) = \frac{u(r,t) - u_0}{U}$$

$$U = \frac{qR}{\lambda}, \quad \tilde{q} = \frac{q}{R}, \quad \tilde{D} = \frac{D}{R}$$

Concluding Remarks

- The procedure is extended to other applications
 - Stationary problem for spherical lens
- The mathematical theory is submitted to the journal
 - „American Mathematical Monthly“, B. Aebischer, May 2004
- The Presentation and the Matlab programs can be downloaded
 - http://www.leica-geosystems.com/ctc/heat_conduction